



PAINTS

HMG Coatings (South) Ltd Tel: (01264) 356296
 Faraday Park Fax: (01264) 338123
 West Portway Ind. Est.
 Andover
 HANTS
 SP10 3SA
 www.hmgcoatings.com

AC110 Clear
 Clear Melamine Lacquer (Fast Dry)

- Fast drying two pack system
- Good mar resistance, Conforms to BS6250 General Use
- Suitable for fast production schedules

USES

Interior joinery and furniture

TOPCOAT

AC110 (Fast Dry) Clear 10% Sheen
 AC110 (Fast Dry) Clear 25% Sheen
 AC110 (Fast Dry) Clear 35% Sheen
 AC110 (Fast Dry) Clear 50% Sheen
 AC110 (Fast Dry) Clear 90% Sheen

AC Catalyst
 9:1 mix

BASECOAT

AC110 (Fast Dry) Clear Sanding Sealer

AC Catalyst
 9:1 mix

THINNERS

Synergy® Standard Thinners
 Synergy® Fast Dry Thinners
 Synergy® Anti-Bloom Retarding Thinners

CLEANER

Synergy® Spray Gun Cleaner

EQUIPMENT

Conventional airless / airmix or HVLP spray equipment

APPLICATION

Mix 9 Parts AC110 Clear Part A with 1 Part B Catalyst. Apply a light coat of AC110 Fast Drying Sanding Sealer. Allow to dry, de-nib & apply another sealer coat as necessary. Then after a further de-nib apply a full even coat of the AC110 Clear Topcoat. Once catalysed, thinners not normally necessary, however, Synergy® thinners may be used if required up to a maximum of 10% by volume. May also be used as a coat on coat system. Allow to dry overnight prior to packing. For colour shading AC110 Clear may be tinted with Synergy® Woodstain up to a maximum 5% by volume.

INFORMATION

Please ensure that the total system film thickness (DFT) does not exceed 150 microns. Always lightly sand between coats to assist adhesion. Maximum 2 coats in any 8 hours. AC110 Clear may be used over the Synergy® Melamine System, but no other pre-catalysed basecoats.

HMG QUICK REFERENCE

8 – 10 Sq.m/lt
COVERAGE

15 mins
TOUCH DRY

60 mins
RECOAT TIME

7 Days
MAX RESISTANCE

36 hours
POT LIFE

9:1
MIX RATIO

12 months
SHELF LIFE

**5 & 25 LT
 PACK SIZE**

ISO 9001 : 2000 CERTIFIED

Please note: This product can be supplied in 400 ml aerosols with professional adjustable fan nozzles.

***Note: The aerosol has a limited shelf life – please check with Synergy® Technical Team for further details.**

ALL MATERIALS SHOULD BE STIRRED AND CHECKED FOR COLOUR AND SHEEN BEFORE USE. NO CLAIMS FOR DISCREPANCY OF COLOUR OR GLOSS CAN BE ACCEPTED AFTER USE. INFORMATION CONTAINED ON THIS DATA SHEET IS TO OUR BEST KNOWLEDGE TRUE AND ACCURATE AND IS GIVEN IN GOOD FAITH, BUT WITHOUT WARRANTY, SINCE THE APPLICATION, USE AND PROCESSING OF THE PRODUCT IS BEYOND OUR CONTROL.